

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
APPLICABLE STANDARD									
RATING	OPERATING TEMPERATURE RANGE	-35 °C TO 85 °C(NOTE 1)			STORAGE TEMPERATURE RANGE	-10°C TO 60 °C			
	VOLTAGE	250 V AC			APPLICABLE CONNECTORS	DF1B(A) — * (D): EP-2.5RC			
	CURRENT	AWG22~20 : 3A			OPERATING HUMIDITY RANGE	UL1007,1061:AWG22~20			
SPECIFICATIONS									
ITEM		TEST METHOD			REQUIREMENTS			QT	AT
CONSTRUCTION									
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT			ACCORDING TO DRAWING			×	×
MARKING		CONFIRMED VISUALLY.						×	×
ELECTRIC CHARACTERISTICS									
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).			30 mΩ MAX.			×	—
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX. mA(DC OR 1000 Hz).			mΩ MAX.			—	—
INSULATION RESISTANCE		500 V DC.			MΩ MIN.			—	—
VOLTAGE PROOF		650 V AC FOR 1 min.			NO FLASH OVER OR BREAKDOWN.			—	—
MECHANICAL CHARACTERISTICS									
CONTACT INSERTION AND EXTRACTION FORCES		BY STEEL GAUGE.			INSERTION FORCE		N MAX.	—	—
					EXTRACTION FORCE		N MIN.	—	—
INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.			INSERTION FORCE		N MAX.	—	—
					EXTRACTION FORCE		N MIN.	—	—
MECHANICAL OPERATION		30 TIMES INSERTIONS AND EXTRACTIONS			① CONTACT RESISTANCE: 30 mΩ MAX.		×	—	
					② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		—	—	
VIBRATION		FREQUENCY 10 TO 55 Hz. SINGLE AMPLITUDE 0.75mm. — m/s ² AT 2 h, FOR 3 DIRECTIONS.			① NO ELECTRICAL DISCONTINUITY OF 1μs.		×	—	
					② CONTACT RESISTANCE: 30 mΩ MAX.		—	—	
SHOCK		490 m/s ² DIRECTIONS OF PULSE 11 ms AT 3 TIME FOR 3 DIRECTION.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—	
ENVIRONMENTAL CHARACTERISTICS									
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55 → -5 TO 35 → -85 → -5 TO 35 °C TIME 30 → 10 → 30 → 10 min UNDER 5 CYCLES.			① CONTACT RESISTANCE: 30 mΩ MAX.		×	—	
					② INSULATION RESISTANCE: 1000MΩ MIN.		—	—	
					③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		—	—	
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 TO 95 %, 96 h.			① CONTACT RESISTANCE: 30 mΩ MAX.		×	—	
					② INSULATION RESISTANCE: — MΩ MIN.		—	—	
					③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		—	—	
CORROSION SALT MIST		EXPOSED IN — % SALT WATER SPRAY FOR h.			① CONTACT RESISTANCE: mΩ MAX.		—	—	
					② NO HAEAVY CORROSION.		—	—	
HYDROGEN SULPHIDE		EXPOSED IN — PPM FOR — h. (TEST STANDARD: JEIDA-38)			① CONTACT RESISTANCE: mΩ MAX.		—	—	
					② NO HAEAVY CORROSION.		—	—	
SULPHUR DIOXIDE		EXPOSED IN — PPM FOR — h. (TEST STANDARD: JEIDA-39)			① CONTACT RESISTANCE: mΩ MAX.		—	—	
					② NO HAEAVY CORROSION.		—	—	
SOLDERING HEAT		SOLDER TEMPERATURE, °C FOR IMMERSION, DURATION, S			NO DEFORMATION ON CASE OR EXCESSIVE LOOSENESS OF THE TERMINALS		—	—	
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, °C FOR IMMERSION DURATION, S.			SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED		—	—	
REMARKS					DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
NOTE1: INCLUDE THE TEMPERATURE RISING BY CURRENT					W. Fukuchi	W. Fukuchi	C. Harami	K. Katayama	
Unless otherwise specified, refer to MIL-STD-1344.					'99.11.12	'99.11.12	'99.11.12	'99.11.12	
Note QT: Qualification Test AT: Assurance Test ×: Applicable Test									
HRS HIROSE ELECTRIC CO., LTD.					SPECIFICATION SHEET			PART NO.	
					DF1B-2022PC				
CODE NO (CLD)			DRAWING NO.			PART NO.			
CL			ELC4-020432			CL541-0260-8			
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